Technical Data

500 SERIES MAXIMUM TIGHTENING TORQUES (fr-lb.)			
Part #	Bolt Diameter	Torque (dry)	Torque (lubricated or plated)
505	.313	25*	20*
506	.375	45 *	35*
507	.433	80*	60*
508	.500	120*	90*
510	.625	240*	180*
512	.750	380	280
516	1.000	365	275
		* = GRADE 8 BOLT TORQU	E



